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Cobalt–Copper Nanoparticles on Three-Dimensional Substrate for Efficient Ammonia Synthesis via Electrocatalytic Nitrate Reduction

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pure Co and Cu counterparts. Importantly, replacing Co with Cu enables the tuning of onset potential on Co catalyst maintaining high selectivity toward NH₃. A stability test over 12 cycles confirmed the longterm operation of this catalyst. This work offers a facile strategy for tuning the catalyst's elemental composition to attain a desired electrocatalytic activity.

INTRODUCTION

Ammonia (NH_3) is a valuable chemical that is widely used as a building block in the manufacture of fertilizers.^{1,2} It is also considered as a promising hydrogen energy carrier due to its higher hydrogen storage density (17.7 wt % in gravimetric and 121 kg m⁻³ in volumetric at 10 bar).³ The industrial-scale production of NH₃ through the Haber–Bosch process is based on centralized large-scale production plants that use high temperature (400-650 °C) and pressure (200-400 atm) and emit massive amounts of carbon dioxide (typically, ~1.8 t of CO_2 per t of NH₃ synthesis).²⁻⁴ As an alternative, electrocatalytic nitrogen gas reduction (NRR) has been proposed for the green production of NH3.5-10 However, high NH3 yield rates and Faradaic efficiencies (FE) have been elusive because the activation barrier of the N≡N bond dissociation is very high (945 kJ mol⁻¹ for N≡N bond dissociation).^{11,12} To date, only limited progress has been made to overcome this challenge, and the highest reported performance resulted in an NH₃ yield of 53 nmol s^{-1} cm⁻² yield with an FE of ~69%, which was achieved by using Li-mediated NRR with phosphonium cation as a proton shuttle.¹³

 \sim 176 mA cm⁻² at 50 mM nitrate, which is 7.3- and 1.7-fold higher than that of

Electrocatalytic nitrate reduction (NO₃RR) has recently received extensive attention as a sustainable alternative for decentralized production of NH₃ with a high yield rate and

FE.^{14,15} The synthesis of NH_3 via nitrate (NO_3^{-}) reduction is thermodynamically more favorable compared to that via NRR (204 kJ mol⁻¹ for N=O dissociation).¹⁶ One reason NO₃RR is more attractive than NRR is that wastewater containing high nitrate concentrations can be used as a feedstock to obtain a versatile fuel (NH_3) .^{17–20} Selective conversion of NO_3^- to NH₃ in an alkaline medium proceeds through eight-electron transfer (eq 1):²¹

$$NO_3^- + 9H_2O + 8e^- \rightarrow NH_3 + 3H_2O + 9OH^-$$
 (1)

Because NO3⁻ could be transformed to other inorganic nitrogen species such as nitrite (NO₂⁻), nitrogen monoxide (NO), nitrous oxide (N₂O), hydroxylamine (NH₂OH), and dinitrogen (N_2) as intermediate or final products,^{22,23} there is growing interest in the rational designing of catalysts (including alloys,^{24,25} single-atom catalysts,²⁶ catalysts,²⁷ nanoclusters,²⁸ metal oxide,^{29–31} ²⁶ molecular and metal

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Cu

0.0 E (V vs RHE)



electrode^{32,33}) that achieve selective NO₃RR to NH₃. In most cases, the critical challenge is the suppression of the competing hydrogen evolution reaction (HER), especially at high current density (>100 mA cm⁻²) under low concentrations of nitrate (i.e., <100 mM), which consumes electrons otherwise available for NO₃⁻ reduction.¹⁴ Hydrogen adsorption via water dissociation (i.e., initial step of HER; Volmer step) is also important to provide protons for hydrogenation of NO₃RR intermediates. Accordingly, robust HER with fast water dissociation kinetics should be avoided to achieve high selectivity and high FE for NH₃ production at high current density (>100 mA cm⁻²) under low concentrations of nitrate.

Here we report an efficient and highly selective NO₃RR to NH₃ process in alkaline solution, catalyzed by earth-abundant cobalt–copper (Co_{1-x}Cu_x) nanoparticles on three-dimensional carbon fiber paper substrate. Both Co and Cu atoms are found to be present in metallic phase and interact synergistically to enhance NO₃RR performance. Replacing Co with Cu enhanced the current density and the Faradaic efficiency (FE) for NH₃, while the FE reached over 95% at Co_{0.5}Cu_{0.5} catalyst. This is enabled by the positive shift of onset potential where HER can be minimized.

METHODS

Synthesis of $Co_{1-x}Cu_x$ Catalysts. $Co_{1-x}Cu_x$ nanoparticles are deposited on three-dimensional substrate via dip-coating and annealing processes.³⁴ The precursor solution for dipcoating was prepared as follow: 40 wt % of metal precursor $(Co(NO_3)_2 \cdot 6H_2O + Cu(NO_3)_2 \cdot 2.5H_2O)$ was dissolved in dimethylformamide (DMF) solvent. For different Co:Cu ratios, amounts of $Co(NO_3)_2 \cdot 6H_2O$ and $Cu(NO_3)_2 \cdot 2.5H_2O$ varied for desired ratios. After dissolving, the solution was transferred to hot plate at 100 °C. Once transferred, 5 wt % polyvinylpyrrolidone (PVP) was added to the solution, and the mixture was stirred for 30 min. After cooling the mixture, a piece of carbon fiber paper was immersed into solution, followed by drying in oven for 10 min. A carbon fiber paper was then transferred to furnace and annealed at 300 °C for 2 h under air. The temperature reached to 300 $^\circ C$ in 20 min. Asannealed catalysts further underwent an electrochemical reduction (i.e., prereduction) process to convert oxides into metallic form. For a typical prereduction, -1.8 V vs SCE (without *iR* compensation) was applied to the catalysts for 10 min in 1 M KOH.

Characterization. Scanning electron microscopy (SEM) was performed by using an FEI Quanta 400 ESEM FEG. Highresolution transmission electron microscopy (HR-TEM) and electron energy loss spectroscopy (EELS) were performed by using a JEM-2100F with a Cs-corrected line at the National Institute for Nanomaterials Technology (Pohang, Korea). Xray photoelectron spectroscopy (XPS) was performed by using a Theta Probe AR-XPS System with monochromated Al K α radiation as an X-ray source (1486.6 eV) at Korea Basic Science Institute (Busan Center, Korea). X-ray diffraction (XRD) was performed by using Rigaku SmartLab with Cu K α radiation.

Electrocatalytic Nitrate Reduction. Electrocatalytic nitrate reduction was performed in a three-electrode system by using a BioLogic VMP3 workstation with a customized H-cell divided by Nafion membrane (Fuel Cell Store) containing 1 M KOH + 50 mM KNO₃ (pH = 14) electrolyte. Each part has a total volume of 25 mL. A Ni foam and the standard calomel electrode (SCE, CH Instruments) were used as the

counter and reference electrodes, respectively. Potentials were measured and referred against the SCE. Unless otherwise specified, the measured potential values were converted to the corresponding values vs RHE by using the following relationships: V vs RHE = V vs SCE + $0.241 + 0.059 \times pH$. A constant potential was applied for the potentiostatic tests for 10 min at a stirring rate of 600 rpm. Products including ammonia and nitrite were quantified after each of the electrolysis (see below for detailed quantification methods). For cycling test, a constant potential of -0.03 V was applied to Co_{0.5}Cu_{0.5} catalyst for 10 min, and the solution was collected for products analysis. Another cycle of nitrate reduction test was performed on the same catalyst at the same condition by refreshing the electrolyte. For long-term durability test, a constant potential of -0.03 V was applied to Co_{0.5}Cu_{0.5} catalyst for 6 h. Aliquots (100 μ L) of electrolyte were intermittently withdrawn from the working electrode solution with a syringe in each data point.

Quantification of Ammonia and Nitrite. The amounts of produced ammonia (NH₃) in the solution was quantified by using the modified indophenol blue method,^{26,35,36} which is one of the improved and faster characterization techniques for ammonia detection. In brief, a 1 M NaOH solution containing 5 wt % salicylic acid + 5 wt % sodium citrate (denoted as solution A), 0.05 M NaClO (denoted as solution B), and 1.0 wt % C₅FeN₆Na₂O (denoted as solution C) was prepared in advance. 2 mL of a solution diluted with DI water was mixed with 2 mL of solution A, 1 mL of solution B, and 0.2 mL of solution C. After 2 h of the reaction at room temperature, the absorbance was measured at 655 nm by using a UV–vis spectrophotometer (Shimadzu, UV-2600). Ammonium chloride (NH₄Cl) solutions were used for the standard calibration curves for ammonia (Figure S9).

The amounts of produced nitrite (NO_2^{-}) in the solution was quantified by using Griess Reagent.²⁶ In brief, a solution containing 0.2 g of *N*-(1-naphthyl)ethylenediamine dihydrochloride + 4 g of *p*-aminobenzenesulfonamide + 10 mL of phosphoric acid in 50 mL of DI water was prepared in advance. 5 mL of solution diluted with DI water was mixed with 0.1 mL of as-prepared solution. After 20 min of the reaction at room temperature, the absorbance was measured at 540 nm by using a UV-vis spectrophotometer. Potassium nitrite (KNO₂) solutions were used for the standard calibration curves for nitrite (Figure S9).

Calculation of Faradaic Efficiency and Energy Efficiency. The Faradaic efficiency (FE) of ammonia (NH_3) and nitrite (NO_2^{-}) conversion was calculated as follows:²⁶

$$FE_{ammonia} = (8 \times F \times C_{ammonia} \times V/17 \times Q) \times 100\%$$
$$FE_{nitrite} = (2 \times F \times C_{nitrite} \times V/46 \times Q) \times 100\%$$

where *F*, C_{ammonia} , C_{nitrite} , *V*, and *Q* refer to the Faraday constant (96485 C mol⁻¹), measured NH₃ concentration, measured NO₂⁻ concentration, volume of the cathodic electrolyte, and the total charge passing the cell, respectively.

The half-cell energy efficiency (EE) of ammonia (NH_3) was calculated as follows:³

 $\text{EE}_{\text{ammonia}} = (1.23 - E^0) \times \text{FE}_{\text{ammonia}}/(1.23 - E)$

where E^0 , FE_{ammonia}, and *E* refer to the equilibrium potential of electrocatalytic nitrate reduction to ammonia (i.e., 0.69 V), Faradaic efficiency for ammonia, and applied potential (vs RHE with 100% *iR* correction). 1.23 V is the equilibrium



Figure 1. (a) Schematic illustration for the synthesis process of metallic cobalt–copper $(Co_{1-x}Cu_x)$ catalysts on three-dimensional carbon fiber paper substrate. SEM images of (b) bare carbon paper, (c) $Co_{0.5}Cu_{0.5}$ oxides before prereduction, and (d) $Co_{0.5}Cu_{0.5}$ after prereduction. (e) HR-TEM and (f) enlarged images of $Co_{0.5}Cu_{0.5}$ from rectangular area in (e). FFT diffraction patterns in (f) represent the metallic cobalt and copper, respectively. (g) EELS mapping images of $Co_{0.5}Cu_{0.5}$. Scale bars are 500 nm in (b–d), 50 nm in (e), 4 nm in (f), and 100 nm in (g).

potential of water oxidation assuming zero overpotential of the water oxidation.

RESULTS AND DISCUSSION

Synthesis and Characterization of $Co_{1-x}Cu_x$ Catalysts. Cobalt–copper $(Co_{1-x}Cu_x)$ nanoparticles on three-dimensional substrate was prepared via a dip-coating and annealing process (Figure 1a; see the Methods section for more details). A piece of carbon fiber paper was first immersed in as-prepared metal precursor–PVP solution with desired Co:Cu ratios, followed by annealing 300 °C for 2 h. The actual Co:Cu ratios of catalysts determined by ICP-OES analysis were similar to the ratios in precursor solution for dip-coating (Table S1). Scanning electron microscopy (SEM) images of as-annealed $Co_{0.5}Cu_{0.5}$ oxides catalyst exhibited small nanoparticle morphologies (Figure 1c; Figure S1 for other Co:Cu ratios), where PVP polymer prevented the particles from aggregation.³⁴

As-annealed $Co_{0.5}Cu_{0.5}$ oxide catalyst was further electrochemically reduced, which induced a change in morphology (Figure 1d; Figure S2 for other Co:Cu ratios). Clearly, the nanoparticle morphologies did not result from the substrate (Figure 1b and Figure S3). Transmission electron microscopy (TEM) images of the catalysts before and after prereduction exhibited a clear change in morphologies from nanoparticles to nanoplates (Figures S4 and S5). High-resolution TEM (HR-TEM) and fast Fourier transform (FFT) diffraction patterns of $Co_{0.5}Cu_{0.5}$ catalyst after prereduction exhibited the coexistence of metallic cobalt and copper (Figure 1f). The lattice spacing of each particle further confirmed Cu (111) and Co (111) facets (Figure S6). Electron energy loss spectroscopy (EELS) mapping of $Co_{0.5}Cu_{0.5}$ catalyst also exhibited the individual structures of Co and Cu (Figure 1g).

The Co 2p XPS spectra of Co_{0.5}Cu_{0.5} catalyst exhibited newly appeared peak at lower binding energy of main peak after prereduction, indicating the metallic Co (Figure 2a). However, the main peak contributed from cobalt oxides (CoO_r) is still present. This indicates that the Co phase was not fully reduced during prereduction. The Cu 2p XPS spectrum also indicates the change in oxidation states of Cu to metallic after prereduction, showing the notable main peak shifts to lower binding energy (Figure 2b). In addition, the satellite peaks of Cu 2p completely disappeared, which indicates that Cu was mainly present in metallic state. X-ray diffraction (XRD) patterns exhibited a clearer evidence of phases change from oxide to metallic form for the Co_{0.5}Cu_{0.5} catalyst (Figure 2c,d). XRD patterns of pure Co and Cu catalysts before prereduction exhibited identical Co3O4 and CuO peaks, respectively (Figure 2e,f). However, these oxide forms of Co and Cu were not observed after prereduction. XRD patterns of all $Co_{1-x}Cu_x$ catalysts after prereduction exhibited metallic cobalt and copper peaks only (Figure 2c vs Figure S7). The intensities of metallic Co and Cu peaks varied for different Co:Cu ratios.

Electrocatalytic Nitrate Reduction of Co_{1-x}**Cu**_x **Catalysts.** For the electrocatalytic NO₃RR performance of Co_{1-x}Cu_x catalysts, a typical H-cell divided by Nafion membrane was used in 1 M KOH + 50 mM KNO₃ (pH = 14) electrolyte. The electrocatalytic activity of NO₃RR on Co_{1-x}Cu_x catalysts was first investigated by using linear sweep voltammetry (Figure 3a and Figure S8). For Co_{0.5}Cu_{0.5} catalyst, electrocatalytic hydrogen evolution reaction (HER) occurred from -0.2 V in the absence of nitrate in electrolyte



Figure 2. (a) Co 2p and (b) Cu 2p XPS spectra of $Co_{0.5}Cu_{0.5}$ before and after prereduction. (c) XRD patterns of catalysts with different Co:Cu ratios. Comparison of XRD patterns before and after prereduction for (d) $Co_{0.5}Cu_{0.5}$, (e) Co, and (f) Cu.

(Figure 3a). However, when nitrate was added to the electrolyte solution, an electrocatalytic NO_3RR current was generated at +0.1 V. The positive shift in reduction current generation reflects nitrate reduction activity by the $Co_{0.5}Cu_{0.5}$ catalyst. The positive shift of onset potential for NO_3RR was found for all $Co_{1-x}Cu_x$ catalysts compared to that of bare Co or Cu (Figure 3a and Figure S8). This indicates that $Co_{1-x}Cu_x$ catalysts can effectively reduce nitrate at more positive potentials, where HER can be completely suppressed.

The electrocatalytic activity of NO₃RR on each Co_{1-x}Cu_x catalyst was further investigated by using j-E plots (Figure 3b). The current in each point was evaluated by applying a constant potential. The Co_{0.5}Cu_{0.5} catalyst exhibited the highest current density with a typical current density of ~177 mA cm⁻² at -0.03 V. A pure Co catalyst requires more negative potential of -0.25 V to reach the similar current

density for NO₃RR activity. By replacing Co with Cu, the $Co_{1-x}Cu_x$ catalysts exhibited a much lower NO₃RR onset potential. This indicates that Cu atoms enhance electrocatalytic NO₃RR activity. The enhanced NO₃RR activities by introducing Cu into Co is well-agreed with literatures, in which Cu acts as a promoter to improve initial reduction pathway of NO₃⁻ to NO₂^{-.37}

NH₃ selectivity was also investigated on each $Co_{1-x}Cu_x$ catalyst by measuring the NH₃ product concentrations at each potential (Figure 3c). Electrolysis was performed for 10 min in each potential (Figure S9). The NH₃ production was quantified colorimetrically by using ultraviolet-visible (UV-vis) spectrophotometry (Figure S10). $Co_{0.5}Cu_{0.5}$ catalyst exhibited the highest NH₃ selectivity with the maximal Faradaic efficiency (FE) of over 95% at -0.03 V. The electrocatalytic performances of different Co:Cu ratios indicate

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Figure 3. (a) Linear sweep voltammetry (70% *iR* corrected) of $Co_{0.5}Cu_{0.5}$, Co, and Cu in 1 M KOH electrolyte in the absence or presence of 0.05 M KNO₃. (b) *j*–*E* plots (100% *iR* corrected) and (c) NO₃⁻-to-NH₃ Faradaic efficiencies (FEs) of catalysts with different Co:Cu ratios in 1 M KOH + 0.05 M KNO₃ electrolyte. (d) NH₃ and NO₂⁻ FEs of $Co_{0.5}Cu_{0.5}$ with different potentials. (e) NH₃ partial current density (*j*_{NH₃}) of catalysts with different Co:Cu ratios. (f) NH₃ production rates for catalysts with different Co:Cu ratios. The error bars represent standard deviation from the mean of duplicate (or triplicate) electrolysis tests.



Figure 4. (a) j-E plots (100% *iR* corrected) and (b) NO₃⁻-to-NH₃ FEs of Co_{0.5}Cu_{0.5} with different initial NO₃⁻ concentrations. The data of 50 mM (presented in Figure 3b,c) were included again for comparison. (c) Reuse tests of Co_{0.5}Cu_{0.5} for NO₃⁻ reduction at -0.03 V. (d) Continuous electrochemical test of Co_{0.5}Cu_{0.5} for NO₃⁻ reduction at -0.03 V.

the importance of composites formation between Co and Cu for NO₃RR. A pure Co catalyst exhibited high FE for NH₃ (80–90%) at positive potentials (lower current densities less than 25 mA cm⁻²). This indicates that a pure Co catalyst has high NH₃ selectivity via NO₃RR. However, it competes with HER when a more negative potential is applied (<-0.1 V). Furthermore, a pure Cu catalyst exhibited higher current density at positive potential region than that of pure Co, indicating that Cu could reduce the overpotential of NO₃RR. Therefore, replacing Co with Cu could improve the catalytic

activity of Co at a more positive potential while maintaining the high selectivity toward NH₃.

The presence of Co is also important since the NH₃ selectivity becomes much lower with the FE of <10% at >0.1 V in the absence of Co in the catalyst (i.e., pure Cu catalyst). In addition, the composites exhibited higher electrocatalytic performance and selectivity than pure catalysts. The products of NO₃RR on Co_{0.5}Cu_{0.5} catalyst also exhibited more NO₂⁻ formation as the potential increased (Figure 3d). This indicates that introducing Cu atoms enhances the initial NO₃RR step

 $(NO_3^- + H_2O + 2e^- \rightarrow NO_2^- + 2OH^-)$. Because the NO_2^- formation is also considered as a rate-limiting step in NO_3RR to NH_3 (or N_2),³⁷ replacing Co with Cu could reduce the NO_3RR overpotential.

The NH₃ selectivity in NO₃RR on each Co_{1-x}Cu_x catalyst was also compared in terms of NH₃ partial current density $(j_{\rm NH_3})$, indicating that Co_{0.5}Cu_{0.5} catalyst exhibited 7.3- and 1.7-fold increase in current density for NO₃RR to NH₃ at -0.03 V compared to that of pure Co and Cu, respectively (Figure 3e). The NH₃ production rates of Co_{1-x}Cu_x catalysts were also determined with varying the composition (Figure 3f). Because the total (Co + Cu) amount loaded was similar (~5 mg cm⁻²) for all Co_{1-x}Cu_x catalysts (Table S1), the differences in NO₃RR activity of Co_{1-x}Cu_x are ascribed to the elemental composition.

The electrocatalytic NO₃RR activity and selectivity on $Co_{0.5}Cu_{0.5}$ catalyst was also investigated for different NO₃⁻ concentrations (Figure 4a,b). Electrolysis was also performed for 10 min in each potential (Figure S11). The current density increased as NO₃⁻ concentration increased, while the FE for NH₃ already reached its maximal values at 50 mM. At lower NO₃⁻ concentration (i.e., 5 mM), the catalyst promoted gas bubble evolution during the electrolysis, likely due to HER. However, no gas bubbles were observed during electrolysis at 50 or 100 mM NO₃⁻ over entire potential region.

To investigate the stability of Co_{0.5}Cu_{0.5} catalyst regarding NH₃ selectivity, the cycling test of electrocatalytic NO₃RR was performed at -0.03 V (Figure 4c). The FE for NH₃ exhibited over 95% over 12 cycles of the electrolysis with the similar current density about 150-200 mA cm⁻² in each cycle (Figure S12), indicating high stability of Co_{0.5}Cu_{0.5} catalyst. The longterm durability of Co_{0.5}Cu_{0.5} catalyst was also investigated. More than 95% of initial nitrate-nitrogen (NO_3-N) was removed from \sim 700 to \sim 7 ppm at -0.03 V over 6 h, and it was fully converted to NH_3 with a cumulative FE of ~70% over 6 h. The decrease in current density over time is attributed to the decrease in NO3⁻ concentration, indicating NO₃RR was responsible for the electrocatalytic activity. Considering that the U.S. Environmental Protection Agency (EPA) maximum contaminant Level (MCL) for NO₃-N in a public water supply is 10 mg/L,³⁸ the Co_{0.5}Cu_{0.5} catalyst could meet the safe levels of nitrate over 6 h of electrolysis with a half-cell energy efficiency of $\sim 30\%$. This suggests that electrocatalytic treatment with Co_{0.5}Cu_{0.5} could be a viable alternative for wastewater treatment with simultaneous recovery of a resource.

CONCLUSIONS

NH₃ can be synthesized with high yields and high FE via electrocatalytic NO₃RR mediated by $Co_{1-x}Cu_x$ nanoparticles deposited on a three-dimensional carbon fiber paper substrate. Co catalyst replaced with Cu by 50% ($Co_{0.5}Cu_{0.5}$) exhibited a highly improved NO₃RR activity and NH₃ selectivity, with a maximum FE for NH₃ of over 95% and a NH₃ partial current density of ~176 mA cm⁻²; this is 7.3- and 1.7-fold higher than that of pure Co and Cu catalyst, respectively, at 50 mM nitrate. The addition of Cu atoms decreases the overpotential in NO₃RR to increase the NH₃ FE at lower potential while inhibiting HER. Reuse cycles and continuous tests support the practical viability of this electrocatalytic system for the delocalized NH₃ synthesis and recovery from toxic nitrate anion in wastewaters.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acs.jpcc.1c10781.

Details about materials synthesis and characterization, experimental method, and data analysis; (Table S1 and Figures S1–S6) materials characterizations (SEM, HR-TEM, XPS, and XRD); (Figure S7) linear sweep voltammetric responses; (Figure S8, S10, S11) current transients; (Figure S9) quantitative detection of ammonia and nitrite (PDF)

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Author Contributions

T.H.J. and H.W. conceived the project. W.C., P.J.J.A., and H.W. supervised the project. T.H.J. designed the materials and performed the catalytic tests. T.H.J. performed the materials characterization. Z.-Y.W. and F.-Y.C. contributed to discussion on the data analysis. T.H.J., P.J.J.A, W.C., and H.W. wrote the manuscript. All authors participate in the discussion on the experimental results and commented on the manuscript.

Notes

The authors declare no competing financial interest.

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